



No.	Description	Quantity
1	Wheel spacers in ordered thickness	2
2	M6 cntr snk phillips head screw 20mm long	4
3	M16x25 hex head screw	2
4	M16 plain hex nut	2

1. If you are installing the wheel spacers over OEM Honda brake discs with existing disc retaining screw holes then skip to step 11.
2. If your brake discs do not have the two disc retaining screw holes, start by removing your discs from the car.
3. Bolt a honed wheel spacer to a disc using the M16 screws (these suit the mini discs, other discs may be different). The screws only need to be hand tight.
4. Using a centre punch (or small drill bit) mark the discs through the small holes in the Honed spacer. This is shown in figure 1.
5. Remove the spacer
6. Drill through these marks using an 8mm drill bit or equivalent
7. Remove any burrs
8. Repeat for any other discs as needed
9. We recommend using an m6 tap to clean the threads in the wheel hubs
10. Re-install discs on to the vehicle hubs
11. Install honed wheel spacer, orientate the spacer so that counter sunk bosses line up with the holes in the disc and threaded holes in the hub. Insert m6x20 counter sunk phillips head screws, install both screws evenly, alternating between each screw until tight
12. If you have a stack of spacers, the spacer against the disc must be centred by hand as you are tightening the screws
13. Re-install wheel
14. Tighten wheel nuts first by hand, then in a criss-cross pattern using a torque wrench
15. **Wheel nut torque spec 108 N.m (80 ft-lb).**

**Note:** If you are looking to stack wheel spacers, Honed offer a kit with different length screws

Spacer Thickness	Spacer Combination (if applicable)	Screw Length
3	NA	20
6	NA	20
9	6+3	25
12	NA	20
15	12+3	30
18	12+6	30
20	NA	20

**Special Note:** Honed wheel spacers are not compatible with the small Honda 242mm front brakes

## Reference Images



Figure 1: Using the Honed wheel spacer as a hole template

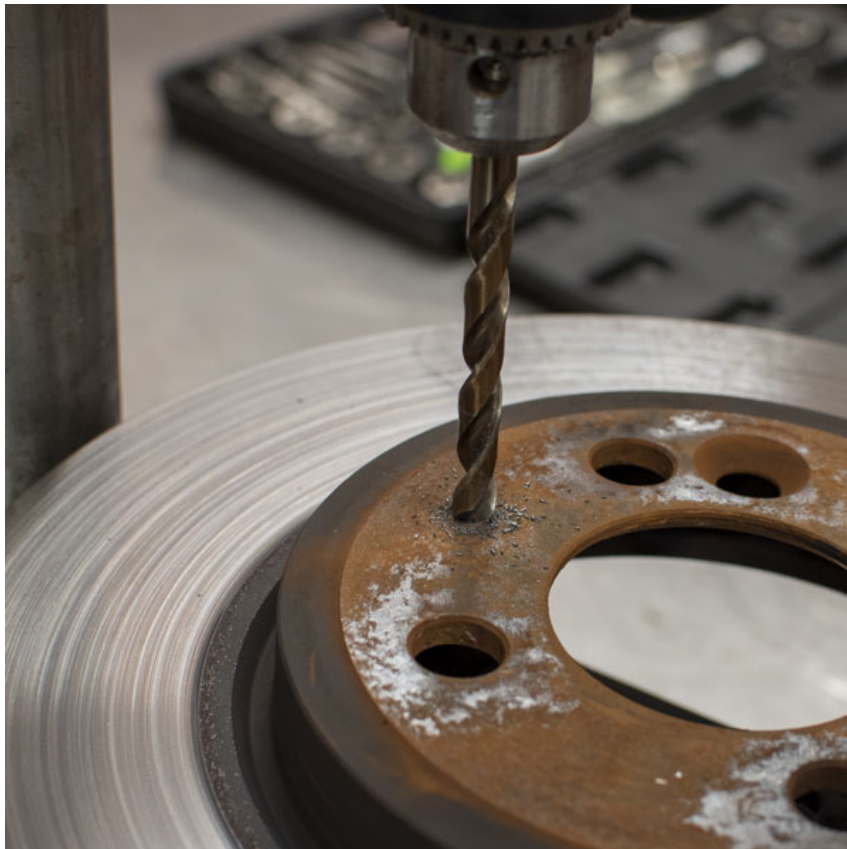


Figure 2: Drilling the new through holes. 8mm diameter recommended



Figure 3: As installed result