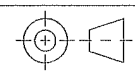
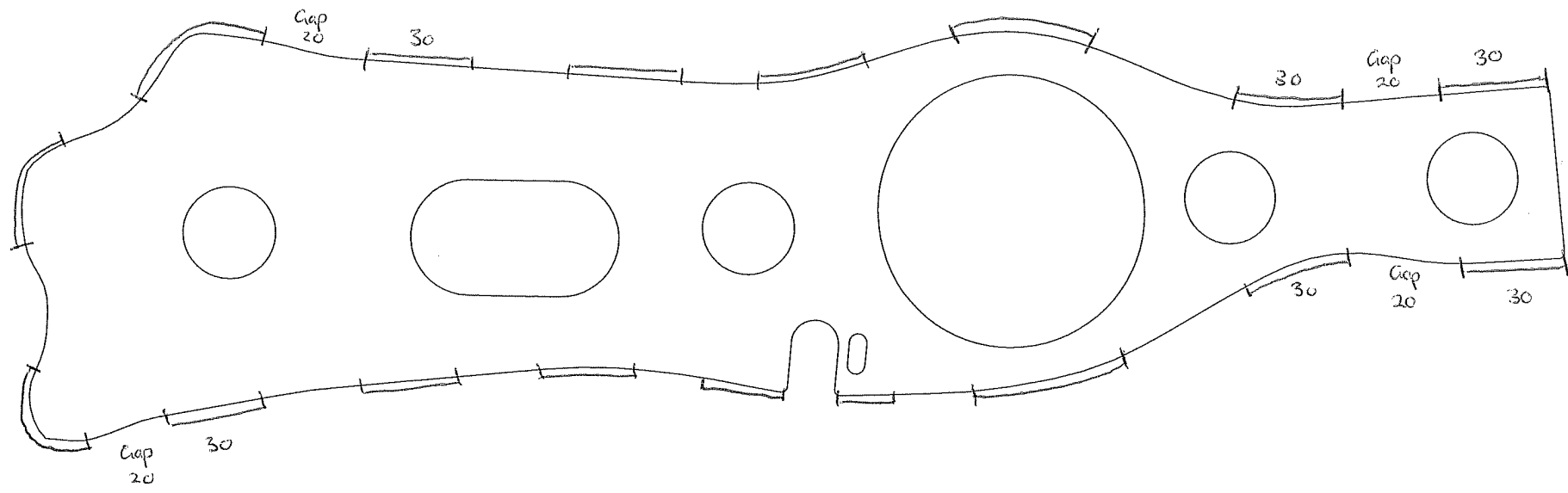




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Installation Instructions: RTA Gusset

- Remove RTA from vehicle
- Grind mating surface on RTA back to bare metal
- Stitch weld RTA gusset plate in place. 30mm stitch with a 20mm gap between stitches. For best results mark out stitches before welding
- Use the attached drawing for reference



FINISH:
DEBURR AND BREAK SHARP EDGES



| | | | |
|-----------|--|-----------|------------|
| REVISION: | TOLERANCES UNLESS OTHERWISE SPECIFIED | | |
| A | MILL: 1/10 ± 0.5 ONE DECIMAL PLACE: 0.1 TWO DECIMAL PLACE: 0.05 ANGULAR: 0.5° | | |
| DRAWN: | NAME | SIGNATURE | DATE |
| APP'D: | | | 22/07/2014 |
| CHK'D: | | | |

| | | | |
|----------------------|------------|---------------------|--------------|
| TITLE: | | TRAILING ARM GUSSET | |
| MATERIAL: | DWG NO. | A3 | |
| G250 MS | HDP6-02-01 | | |
| BY: / SCALE: DRAWING | WEIGHT: | SCALE: 1:5 | SHEET 1 OF 1 |